

Technical Data Sheet PRELIMINARY



R70-CLAS

RANDOM COPOLYMER

DESCRIPTION

Gryfilen® R70-CLAS is polypropylene random copolymer with medium content of ethylene, intended for injection molding process.

High fluidity of Gryfilen® R70-CLAS and the antistatic agent content allows short processing cycles, good mold release in the injection molding process and low dust pickup.

Gryfilen® R70-CLAS is recommended for the production of thin-walled packaging for housewares and food packaging requirement the high transparency (ensured by the application of clarifier agent) and very good organoleptic properties. Its high fluidity allows molding of very thin-wall items with a complex geometry.

APPLICATION

Food Packaging; Highly Transparent & Very Thin Rigid Packaging & Containers; Housewares; Sports; Leisure & Toys Items.

This grade is not intended for medical and pharmaceutical applications.

PROCESSING TECHNOLOGY

Injection Molding.

| | Value | Unit | Method |
|---------------------------------|-----------|----------|------------|
| PHYSICAL F | ROPERTIES | | |
| Melt Flow Rate, (230°C/2.16 kg) | 70 | g/10 min | ISO 1133-1 |
| Density, (23°C) | 0.9 | g/cm³ | ISO 1183-1 |

| MECHANICAL PROPERTIES | | | | |
|--|------|-------|---------------|--|
| Flexural Modulus | 1100 | MPa | ISO 178 | |
| Tensile Strength at Yield | 30 | MPa | ISO 527-1, -2 | |
| Tensile Elongation at Yield | 5 | % | ISO 527-1, -2 | |
| Charpy Impact Strength, (notched; 23 °C) | 4.5 | kJ/m2 | ISO 179 | |

NOTES

The values have to be considered as to be indicative and do not represent specification values. The use in the indicated applications and processing technologies has to be verified by the converter (fit for purpose).



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