

# Technical Data Sheet PRELIMINARY



## H60-NAS

HOMOPOLYMER

#### **DESCRIPTION**

Gryfilen® H60-NAS is nucleated polypropylene homopolymer designed for injection molding process. This grade offers high flow and high stiffness. Nucleating agent in combination with antistatic agent provides short cycles, good dimensional stability of final articles and good mold release in the injection molding process.

Gryfilen® H60-NAS is recommended for the production of thin-wall houseware articles and containers.

#### **APPLICATION**

Thin-Walled Containers; Household; Kitchen; Toys; Furniture; Sports; Leisure & Garden Items.

This grade is not intended for medical and pharmaceutical applications.

PROCESSING TECHNOLOGY Injection Molding.

	Value	Unit	Method	
PHYSICAL PROPERTIES				
Melt Flow Rate (230°C/2.16 kg)	60	g/10 min	ISO 1133-1	
Density (23°C)	0.9	g/cm³	ISO 1183-1	

MECHANICAL PROPERTIES				
Flexural Modulus	1800	MPa	ISO 178	
Tensile Strength at Yield	36	MPa	ISO 527-1, -2	
Charpy Impact Strength (notched; 23 °C)	2	kJ/m²	ISO 179	

### **NOTES**

The values have to be considered as to be indicative and do not represent specification values. The use in the indicated applications and processing technologies have to be verified by the converter (fit for purpose).



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