

Gryfilen[®]

POLYPROPYLENE

H12-NAS

HOMOPOLYMER

DESCRIPTION

Gryfilen[®] H12-NAS is nucleated polypropylene homopolymer designed for injection molding process.

This grade contains nucleating agent which in combination with antistatic agent provides short cycles, good dimensional stability of final articles and good mold release in the injection molding process.

Gryfilen[®] H12-NAS is recommended for the production of caps and closures and for general purpose injection molding goods which needs good stiffness.

APPLICATION

Caps & Closures; Household; Kitchen; Toys; Furniture; Sports; Leisure; Toys & Garden Items; Pails and Crates; Boxes; Bins; etc.

This grade is not intended for medical and pharmaceutical applications.

PROCESSING TECHNOLOGY

Injection Molding.

	Value	Unit	Method
PHYSICAL PROPERTIES			
Melt Flow Rate (230 °C/2.16 kg)	12	g/10 min	ISO 1133-1
Density (23 °C)	0.9	g/cm ³	ISO 1183-1
MECHANICAL PROPERTIES			
Flexural Modulus	1700	MPa	ISO 178
Tensile Strength at Yield	37	MPa	ISO 527-1, -2
Tensile Elongation at Yield	7	%	ISO 527-1, -2
Charpy Impact Strength (notched; 23 °C)	2.7	kJ/m ²	ISO 179
THERMAL PROPERTIES			
Heat Deflection Temperature B, (0.45 MPa, unannealed)	110	°C	ISO 75-1/75-2

NOTES

The values have to be considered as to be indicative and do not represent specification values. The use in the indicated applications and processing technologies have to be verified by the converter (fit for purpose).

DISCLAIMER

Before using any product of Grupa Azoty Polyolefins S.A., its user shall independently and at its own risk assess whether the product is suitable for the intended use and ensure whether the product may be used safely and in accordance with applicable law.

The user of the product shall read the relevant Material Safety Data Sheet before using the product.

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