

**Gryfilen<sup>®</sup>**  
POLYPROPYLENE

**H03-F**  
HOMOPOLYMER

**DESCRIPTION**

GRYFILEN<sup>®</sup> H03-F is a polypropylene homopolymer designed for the production of biaxially oriented polypropylene films (BOPP). This grade contains a standard processing stabilization, but does not contain any slip, antiblock agents nor calcium stearate.

GRYFILEN<sup>®</sup> H03-F is recommended for the production of transparent, metallizable white or opaque film, both in monolayer and coextruded structures. This grade offers good optical properties, easy processability and very good thickness distribution.

**APPLICATION**

Flexible Packaging; Food Packaging; Opaque Films; Metallized Films.

**This grade is not intended for medical and pharmaceutical applications.**

**PROCESSING TECHNOLOGY**

Biaxially Oriented Polypropylene Film (BOPP).

	Value	Unit	Method
<b>PHYSICAL PROPERTIES</b>			
Melt Flow Rate, (230°C/2.16 kg)	3.4	g/10 min	ISO 1133-1
Density, (23°C)	0.9	g/cm <sup>3</sup>	ISO 1183-1
<b>MECHANICAL PROPERTIES</b>			
Flexural Modulus	1450	MPa	ISO 178
Tensile Strength at Yield	33	MPa	ISO 527-1, -2
Tensile Elongation at Yield	9	%	ISO 527-1, -2
Charpy Impact Strength, (notched; 23 °C)	3.5	kJ/m <sup>2</sup>	ISO 179
<b>THERMAL PROPERTIES</b>			
Heat Deflection Temperature B, (0.45 MPa, unannealed)	104	°C	ISO 75-1/75-2

## NOTES

The values have to be considered as to be indicative and do not represent specification values. The use in the indicated applications and processing technologies have to be verified by the converter (fit for purpose).

## DISCLAIMER

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The user of the product shall read the relevant Material Safety Data Sheet before using the product.

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## CONTACT

Grupa Azoty Polyolefins S.A.  
Kućnicka 1, 72-010 Police, Poland  
e-mail: [technical.polyolefins@grupaazoty.com](mailto:technical.polyolefins@grupaazoty.com)