

# Technical Data Sheet PRELIMINARY



### **C25-NAS**

IMPACT COPOLYMER

#### **DESCRIPTION**

Gryfilen® C25-NAS is a polypropylene impact copolymer. This grade contains a nucleating agent in combination with an antistatic agent providing short cycle times, good dimensional stability of final articles and good mold release properties in the injection molding process.

Gryfilen® C25-NAS is characterized by a good impact/stiffness balance, good fluidity and good organoleptic performance.

#### **APPLICATION**

Opaque Containers; Household; Kitchen; Toys; Furniture; Sports; Leisure & Toys Items; Pails and Crates; Boxes; Bins; etc.

This grade is not intended for medical and pharmaceutical applications.

#### **PROCESSING TECHNOLOGY**

Injection Molding.

	Value	Unit	Method
PHYSICAL F	PROPERTIES		
Melt Flow Rate, (230°C/2.16 kg)	25	g/10 min	ISO 1133-1
Density, (23°C)	0.9	g/cm³	ISO 1183-1

MECHANICAL PROPERTIES					
Flexural Modulus	1380	MPa	ISO 178		
Tensile Strength at Yield	25	MPa	ISO 527-1, -2		
Tensile Elongation at Yield	5.5	%	ISO 527-1, -2		
Charpy Impact Strength, (notched; 23 $^{\circ}$ C)	10	kJ/m²	ISO 179		

THERMAL PROPERTIES					
Heat Deflection Temperature B, (0.45 MPa, unannealed)	104	°C	ISO 75-1/75-2		

#### **NOTES**

The values have to be considered as to be indicative and do not represent specification values. The use in the indicated applications and processing technologies have to be verified by the converter (fit for purpose).



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#### **DISCLAIMER**

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